



New Guard Coatings Group

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Rights are reserved to change and update the data without notice.

This information is not exhaustive and it is the user's responsibility to ensure that this data sheet is the most current by contacting their local New Guard Coatings Group branch prior to using the coating/product.

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Guard ETC - Etch



Technical Data Sheet

Product Description:

Single pack acid-etch primer, for mixed metal surfaces.

Typical Uses:

A Polyvinyl Butyral for use on difficult metal substrates, including zinc and aluminium, to promote adhesion of subsequent coatings. Ideal where minimal preparation can be carried out onto mixed metals and alloys.

Practical Information:

Colours	Black, Grey, White
Pack Size	5 litre
Gloss Level	Matt
Resin Type	PVB
Components	Single Component
Generic Type	Solvent-based

Technical Information:

Theoretical Spreading Rate (approx)	8m ² per litre based on 20µm dft
Volume Solids (approx)	16%
Dry Film Thickness (DFT)	20µm
Wet Film Thickness (WFT)	125µm
Flash Point	25-32°C
VOC Content	750gms/litre
Temperature Resistance	200°C

Surface Preparation:

Ensure surfaces are clean, dry and free from grease and other contamination before coating. Thoroughly degrease and where applicable, abrade to remove rust and promote good adhesion of the coating. For optimum corrosion protection, mild steel should be blast cleaned to Sa2.5. Complex structures may be more effectively cleaned by HPWJ (high pressure water jetting).

Mixing:

Mix Ratio:

Not applicable.

Mixing Instructions:

This material is a one-component coating and should always be mixed thoroughly with an agitator before application.

Pot Life:

Not applicable.

Application Methods:

Brush	No	Not optimised - small areas only
Roller	No	Not optimised - small areas only`
Conventional Spray	Yes	Thin maximum 10%
Airless Spray	Yes	Thin maximum 10%
Air Assisted Airless Spray	No	

For further information and guidance on application, please speak with our technical team.

Solvents:

Thinning: Guard Solvent J
Cleaning: Guard Solvent J

Drying and Curing Time:

Touch Dry	20 minutes
Hard Dry	1 hour
Full Cure	2 hours - force dry at 60-100°C for 20 minutes
Recoatible	30 minutes

Drying times are based on temperatures of 20°C, lower temperatures will increase drying times. Please speak with our technical team before elevating temperatures or attempting to force cure any of our products unless already stated. Shop conditions such as having good airflow will optimise curing.

Compatibility:

Suitable to be overcoated with most single pack products including Guard FEB and Guard SPU topcoats, or onecoat products such as Guard SCF for greater corrosion protection.

Cleaning Information:

Once painting has been completed, clean all equipment with abovementioned cleaning solvent. Spray equipment should be appropriately flushed through for 3-5 minutes (returning unused paint to the tin, unless thinned which should be stored in a separate tin) before replacing any used solvent with clean solvent to leave in the pump, gun and lines.

Storage & Shelf-Life:

Unopened tins should be stored in a cool dry place between the temperatures of 5° and 25°C – better storage conditions will likely extend the shelf-life of the material. Always stir thoroughly before re-use.

Product has a shelf life of 6 months as standard from the date of manufacture. Once opened tins should have the lid fitted tightly when not in use. Please speak with us before using material which is past it's standard shelf-life as certain materials may need re-certifying before use.

Safety Precautions:

To avoid the risk of spillage always store and transport in an upright secure position. Materials are hazardous and can also be flammable therefore appropriate precautionary measures must be taken including the use of gloves, glasses and recommended P.P.E in accordance with the material safety data sheets (MSDS).

Review

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Important Notes & Disclaimer:

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No liability will be accepted for incorrect colours or any other failure by the customer to check before use. This does not affect your statutory rights.

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