



# New Guard Coatings Group

A global reputation to protect.

The information herewith is given with the best of New Guard Coatings Group knowledge.

Rights are reserved to change and update the data without notice.

This information is not exhaustive and it is the user's responsibility to ensure that this data sheet is the most current by contacting their local New Guard Coatings Group branch prior to using the coating/product.

[www.newguardcoatings.com](http://www.newguardcoatings.com)

NORTH • SOUTH EAST • MIDLANDS • NORTH WEST • HULL • SCOTLAND

**RUST-OLEUM®**  
INDUSTRIAL



**3202 GALVINOLEUM®**

## Super adhesion primer

- Adheres to all smooth metal, like galvanized and stainless steel, aluminium, plastics etc.
- Recoatable after just 30 minutes
- Very high coverage: 35 m<sup>2</sup>/l
- Also for use on glass, plastics and porcelain
- Single pack product

**KNOW-HOW TO PROTECT™**

**WWW.RUST-OLEUM.EU**

# 3202 GALVINOLEUM®

## DESCRIPTION

Single pack super adhesion primer for galvanised steel, plastic or other smooth surfaces.

## RECOMMENDED USE

Galvinoleum 3202 should be used on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces. Only intended for brush application. Can be recoated with Alkythane® 7500, improving the adhesion on very smooth and non-porous surfaces.

## TECHNICAL DATA

Density:	0,87
Gloss Level:	Gloss
Corrosion Class:	C1/C2 low protection
Solids content in volume:	6,9 %
Heat Resistance:	100 °C (dry heat)

## DRYING TIMES AT 20°C/RH 50%

Touch dry:	Remains tacky
Dry to handle:	Remains tacky
Dry to recoat:	After 30 minutes but within 24 hours
Fully cured:	24 hours

## RECOMMENDED WET FILM THICKNESS

60 µm

## RECOMMENDED DRY FILM THICKNESS

4 µm

## THEORETICAL CONSUMPTION

35 m²/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove previous coatings completely. Remove salts, 'white rust', etc., by washing with Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

## APPLICATION & THINNING: BRUSH

Use natural bristles, long hair brushes.

## APPLICATION & THINNING: ROLLER

Not recommended.

## CLEANING OF EQUIPMENT / SPILLS

Use RUST-OLEUM Thinner 160 or aromatic hydrocarbons.

## REMARKS

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

## SAFETY DATA

VOC level:	741 g/l
VOC ready mix:	741 g/l
VOC category:	A/h
VOC limit:	750 g/l
Grenelle:	A+
Flashpoint:	15 °C
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Date issued: 23/04/2018

**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

**Disclaimer:** The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. The user will be deemed to have satisfied him/herself independently as to the suitability of our products for his/her own particular purpose. In no event shall Rust-Oleum Europe be liable for consequential or incidental damages. Products must be stored, handled, and applied under conditions complying with Rust-Oleum Europe recommendations detailed within the latest copy of the product data sheet. It is the users responsibility to ensure that they have the current copy. Latest copies of the product data sheet is available for free and downloadable from [www.rust-oleum.eu](http://www.rust-oleum.eu) or upon a request to our Customer Services department. Rust-Oleum Europe reserves the right to change the properties of its' products without prior notification.

**Rust-Oleum Netherlands B.V.**  
Zilverenberg 16  
5234 GM 's-Hertogenbosch  
The Netherlands  
T : +31 (0) 165 593 636  
F : +31 (0) 165 593 600  
info@rust-oleum.eu

**Rust-Oleum UK Ltd.**  
PO Box 261  
Chester-le-Street  
DH3 9EH United Kingdom  
T : +44 (0)1914 113 146  
F : +44 (0)1914 113 147  
info@rust-oleum.eu

**Rust-Oleum France S.A.S.**  
11, rue Jules Verne - B.P. 60039  
95322 St-Leu-La-Forêt Cedex  
France  
T : +33(0) 130 40 00 44  
F : +33(0) 130 40 99 80  
info@rust-oleum.eu

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
3545 Zelem  
Belgium  
T : +32 (0) 13 460 200  
F : +32 (0) 13 460 201  
info@rust-oleum.eu