



# New Guard Coatings Group

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This information is not exhaustive and it is the user's responsibility to ensure that this data sheet is the most current by contacting their local New Guard Coatings Group branch prior to using the coating/product.

[www.newguardcoatings.com](http://www.newguardcoatings.com)

NORTH • SOUTH EAST • MIDLANDS • NORTH WEST • HULL • SCOTLAND

# PPG 866M ACCELERATOR

## DESCRIPTION

One component urethane accelerator

## PRINCIPAL CHARACTERISTICS

- Significantly reduces the curing time of polyurethanes while keeping a workable pot life

## COLOR AND GLOSS LEVEL

- Clear liquid

## BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	One
Mass density	1.0 kg/l (8.2 lb/US gal)
Shelf life	At least 60 months when stored cool and dry

## INSTRUCTIONS FOR USE

- This product can be used for AMERSHIELD™, SIGMADUR™ 550 H and SIGMAFAST™ 210 HS
- Mix base and hardener thoroughly in accordance with the product's application instructions
- Add 250 ml (0.5 pint) PPG 866M ACCELERATOR per 20 l (5 gallon) set
- Stir thoroughly until homogeneous
- Adding a quantity of this accelerator significantly above the recommended dose will negatively affect product performance

## WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

## REFERENCES

- |                                      |                   |      |
|--------------------------------------|-------------------|------|
| • CONVERSION TABLES                  | INFORMATION SHEET | 1410 |
| • EXPLANATION TO PRODUCT DATA SHEETS | INFORMATION SHEET | 1411 |
| • SAFETY INDICATIONS                 | INFORMATION SHEET | 1430 |



# PPG 866M ACCELERATOR

## WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

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